



IriSys: From Preclinical to Commercial



Formulation Development



Analytical Methods Development



Regulatory and Drug Development



cGMP Clinical Supply Manufacturing



Commercial Manufacturing

Why is Commercialization Planning Important?

- Success is difficult to achieve and depends on early key decisions
- Product launches are complex and require preparation starting early in development
- Successful partnering requires more than good clinical data; value to diverse stakeholders must be convincingly demonstrated
- Successful commercialization planning is a key component of a strong and compelling BATNA*

^{*}Best alternative to a negotiated agreement (HBS)

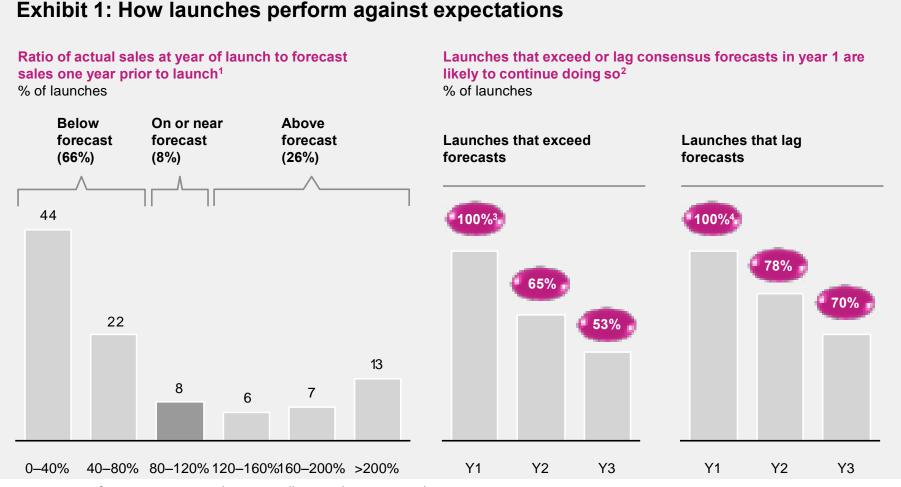
Commercialization Uncertainty is Multi-focal

- Product uncertainty
 - Commercialization preparation must start long before clinical trials, labeling claims, pricing & reimbursement are finalized
- Market uncertainty
 - Shifting medical practices
 - Competitor response
 - Partnering interest
- Organizational uncertainty
 - Available resources
 - Financial health
 - Investor, equity market pressures

Source: McKinsey & Co 2013: Commercialization Excellence in the New Normal

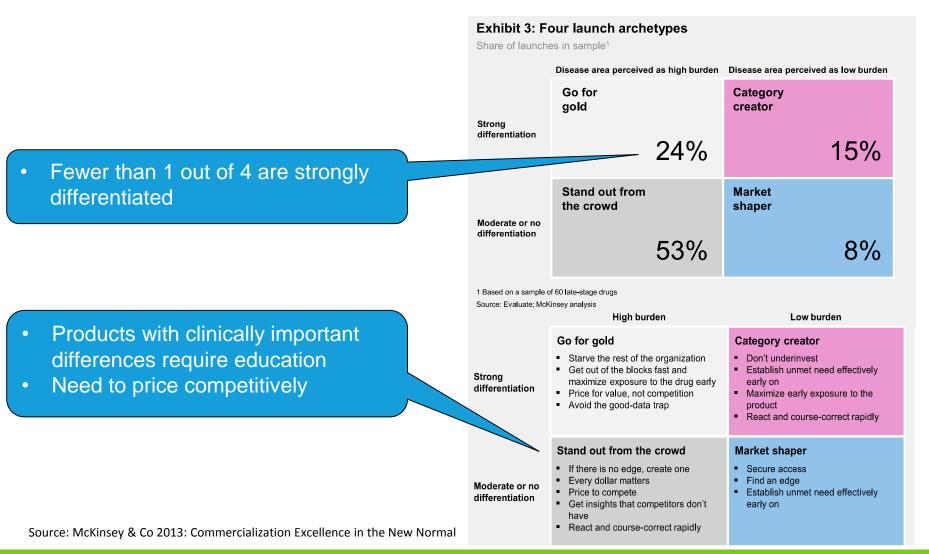
Below Forecast is the Norm

below rolecast is the month



Source: McKinsey & Co 2013: Commercialization Excellence in the New Normal

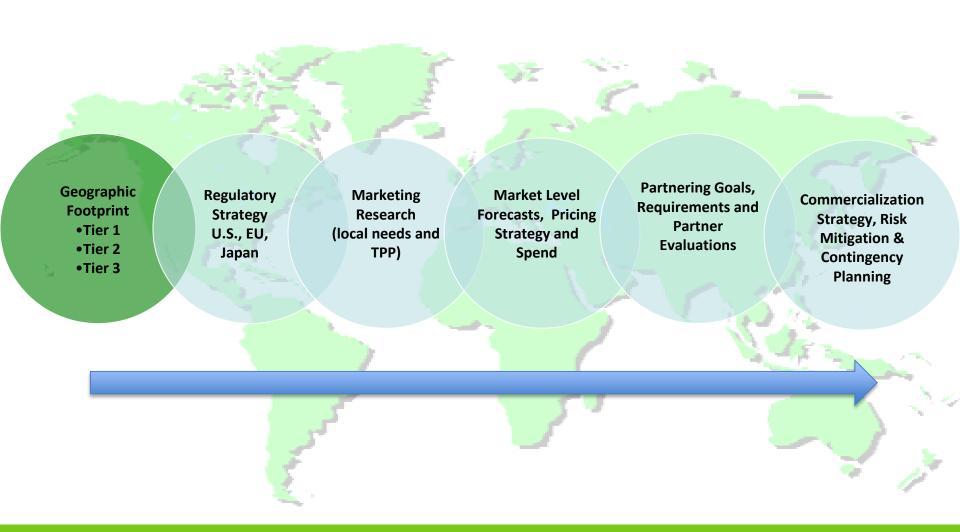
Most Products Lack Differentiation



Managing Commercialization Uncertainty

- Rarely do actual outcomes match one extreme possibility or another
 - Prepare for a reasonable range of likely outcomes
 - Don't ignore extremes
- Consider making at-risk investments to blunt or leverage resulting impact of important potential events
- Get a head start on dealing with likely outcomes
- Have a strategic Plan "B"

Global Commercialization Strategy



Continuous Commercial Assessment

Scientific & Clinical Utility

Potential Scientific Value & Therapeutic Purpose

Potential Range of Clinical Applications

Overview of potential therapeutic segments

Competitive Intelligence

Molecule Selection

Target Market Profile

Define therapeutic space: size, growth trends and drivers

Identify potential target patient & MD segments

Unmet Needs by Patient Segment

Compliance Criteria, & Delivery Requirements

Current & expected future treatment standards

Priority Indication Selection

Target Product Profile

Identify key product variables

Assess TPP compared to market profile/needs

Define eligible patient segments

Provide value assessment on a range of profile scenarios

Characterize
TPP minimum,
expected,
and best
case

Competitive Assessment

Benchmark TPP against likely competitive landscape at market entry

Evaluate future landscape across treatment interventions

Identify risks, opportunities for market penetration/prici ng, etc.

Competitive Positioning

Market Adoption

Customer's perceived value of product

Expected prescribing behavior

Influence of price and reimbursement on product selection

Market education requirements, etc.

Value Proposition by Eligible Segment

Financial Forecasts

Define volume & value of accessible market

Financial assumptions and model by Indication & TPP

Development
Investment and
time to payback
for range of TPP
scenarios

Commercial investment requirements to drive revenue projections

Product & Indication Valuation

Target Product Profile

	Product X to manage "OFF"-episodes in Parkinson's patients
Product description	 Thin film sublingual formulation of apomorphine rescue therapy for intermittent "OFF"-episodes in Parkinson's patients Similar efficacy to apomorphine injection with fewer total adverse events and less severe adverse events
Indication	 Treatment of acute and intermittent "OFF"-motor episodes in patients with Parkinson's disease
Mechanism of action	 Apomorphine is a dopamine agonist and adrenaline antagonist Precise MOA in Parkinson's is unknown, but is believed to be due to stimulation of D₂-type receptors
Dosing and administration	 Sublingual film with available dose strengths equivalent to 2-6mg apomorphine injection Tear/peel open single-dose package One film applied during onset of "OFF"-motor symptoms Can be used 1-5 times/day as needed for "OFF" episodes Film dissolves in ~1 minute Initial dose titration conducted in physician office to monitor for potential postural hypotension
Clinical efficacy	 Restoration of motor functions in ~5-15 minutes, with effects lasting 1 hour and greater Mean change in baseline Unified Parkinson's Disease Rating Scale (UPDRS) Part III scores of ~20-25 points versus ~0.1-7 points for placebo Serum concentrations that are similar to the injection of apomorphine that result in rapid clinical efficacy
Safety and side effects	 Well tolerated by mouth Patients provided with co-medication for 1-3 months to prevent emesis during adaptation Adverse effects are transient (<1h) and include 20% yawning, 18% nausea, 15% dizziness, 11% somnolence, and 5-20% dyskinesia, comparable to apomorphine injection Patients susceptible to hypotension (10%) and not eligible for apomorphine are identified during a physician monitored, in-clinic initiation procedure, comparable to apomorphine injection

Executive Summary

Disease

- Large patient population increasing at 8% CAGR
- 26 mil U.S. 285 mil worldwide
- \$116 bil direct U.S. medical costs in 2007

Market

- Metformin, sulfonylureas mainstays of oral therapies
- DPP4i, GLP1s, long-acting insulins dominate combo therapy
- \$25 bil U.S. therapeutics market by 2015

Treatment Needs

- Risk-factor reduction
- Benefits in vulnerable patient populations
- Delay or prevent disease progression

XXX-001 TPP

- Non-systemic, new MOA may be attractive to FDA, physicians
- Potential positive effects on co-morbidities (e.g. lipids)
- Potential for weight reduction and delay of disease progression

XXX-001 TPP

Attribute	Minimal (acceptable for development)	Base (competitive w/DPP4i)	Optimal (≥\$1 billion potential)		
Indication	Improvement of glycemic control as evidenced by HbA1c reduction. Reduction in postprandial glucose excursions.	In addition, reduction in post- prandial and/or long acting insulin.	In combination with DPP4i, improves CV risk factors, e.g. LDL, BMI.		
Efficacy	Reduction in HbA1c of >0.7% monotherapy; 1 - 1.5% + DPP4i	Reduction in HbA1c of 0.7% to 0.8% monotherapy; 1.5 - 2% + DPP4i	Reduction in HbA1c exceeding 1% monotherapy; 1.5 - 2% + DPP4i		
Safety	Non-absorbed (<1% bioavailability). No negative impact on GFR or GI transit time. No critical drug interactions, food interactions, or QT effect. Minimal risk of hypoglycemia (no worse than metformin or DPP4).	In addition: No increase in ALT. No decrease in fat-soluble vitamins.	In addition: No evidence of hypoglycemia.		
Tolerability	Low (<5%) incidence of diarrhea, cramping, abdominal pain.				

XXX-001 TPP (cont.)

Attribute	Minimal (acceptable for development)	Base (competitive w/DPP4i)	Optimal (≥\$1 billion potential)		
Clinical Parameters	No worsening of comorbid conditions or any CV parameter. Mild, transient increases in triglycerides. Weight neutral.	Trend to increased HDL. No increase in triglycerides. Modest (<3%) weight loss.	in HDL; lowers LDL; ≥5% weigh		
Dosing Method & Frequency	Oral tablet twice daily	Oral tablet once or twice daily	Oral tablet once daily		
МОА	Increases fecal total bile acid concentration in the distal gut (ASBTi), thereby increasing production of GLP1 and PYY from intestinal L-cells. Non-systemic MOA.				
Pricing Potential	Comparable to Precose (\$3-4/day)	Comparable to Januvia (\$5-7/day)	Ranging from Byetta (\$8/day) to Victoza (up to \$12/day)		
Reimbursement Potential	+	++	+++		

Comparative Profiles

Attribute	XXX-001 (base TPP)	DPP4i	Long Acting GLP1	SGLT2i
Efficacy	♣ HbA1c 0.7 - 1%♣ HbA1c 1.5 - 2% + DPP4i	◆HbA1c 0.7% mono◆HbA1c 1.9% + DPP4i	◆HbA1c 0.8-1.1% mono◆HbA1c 1-1.4% + DPP4i	Similar to DPP4i
Safety	♣ Hypoglycemia★ CV signals	≯ Hypoglycemia (slight)	Immunogenicity, pancreatitis, thyroid tumors in rodents	Bladder/breast cancer imbalance, fractures, renal function
Tolerability	diarrhea, cramping	オ URI, headache (slight)	Headache, nausea, diarrhea, vomiting	UTI, genital infections
Dosing	1x – 2x daily	1x daily	1x weekly or monthly	1x daily
MOA	Non-systemic ASBTi	DPP4 inhibitor	GLP1 agonist	Sodium glucose transporter inhibitor
Clinical Parameters	↓LDL→Triglycerides↓Weight	→Lipids →Weight neutral	¥LDL, trigs, ₹HDL ¥BP ¥Weight (-1.5-2.8 kg)	¥Hypoglycemia ¥Weight (-2-3 kg) ¥BP
Approval Timing	2016-2018	Approved (Januvia, Onglyza,	2012	2012 or later