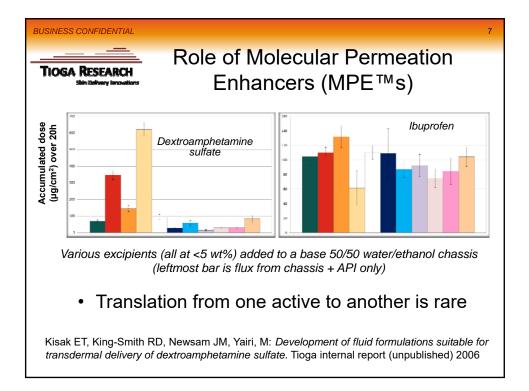
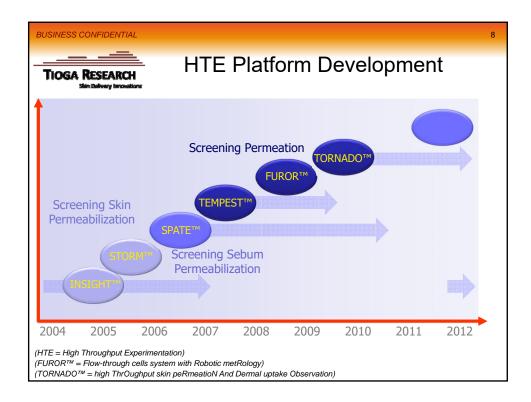
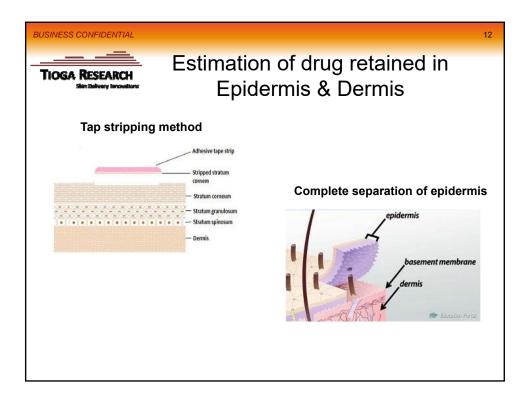


	eferences in drug sel	
Do		Should be low (<20 mg/day)
Ha	f-life in h	10 or less
Мо	lecular weight	<500
Pa	tition coefficient (Log P)	Between -1.0 and 4
Ski	n reaction	Non irritating and non-sensitizing
Ora	al bioavailability	Low
The	erapeutic index	Low
The • De	erapeutic index	





BUSINESS CONFIDENTIAL	Skin Applied Dosage	e Forms
liquids Characterization solutions • pH measurement • Vet-ability • Wet-ability • Rheological study • Stability	semi-solids Characterization set foams pH measurement Particle ointments Polymorphism pastes Vet-ability creams Straditity Lotion Straditity gels Drug content uniformity test	Jilds • pH measurement powders • Rheological study patches • Stability films • Drug content uniformity test • Drying time • Washability



RESEARCH Stability studies					
	L	ong-term/Accelerated condit	ions		
		Conditions	Minimum time period		
Long-term Testing Accelerated Testing		$\begin{array}{c} 25^{\circ}C\pm2^{\circ}C/60\% \ RH\pm5\%\\ 40^{\circ}C\pm2^{\circ}C/75\% \ RH\pm5\% \end{array}$	12 Months 6 Months		
		Accelerated conditions			
		Conditions	Minimum time period		
Accelerated Testing	am higl	temperature (4-8°C) bient temperature (25°C) in temperature (40°C or 45°C) eze-thaw cycles (-10°C to	Two cycles every 24 h for 7 days		

